## Polyethylene Tubing

## Advantages

Chemical resistant, flexible, low cost, eight colors, five tube sizes and choice of reel lengths.

## Construction

Flexible polyethylene thermoplastic tubing is extruded from high molecular weight resin for increased dimensional stability, uniformity and long-term strength. Its resistance to environmental stress cracking greatly exceeds that of ordinary polyethylene tubing as measured by ASTM D-1693, (10\% IGEPAL).

## Applications \& Approvals

Polyethylene tubing is available in black as well as seven coding colors as recommended by the Instrument Society of America. Black (EB) tubing contains an ultra-violet inhibitor which is recommended for use in sunlit areas. Ingredients of natural and color tubing (except black) listed below meet FDA requirements for food contact applications. All tubing conforms to ASTM D-1248, Type I, Class A, Category 4, Grade E5.

## Temperature Range

Suggested operating temperature range is $-80^{\circ} \mathrm{F}$ to $+150^{\circ} \mathrm{F}\left(-62^{\circ} \mathrm{C}\right.$ to $\left.+66^{\circ} \mathrm{C}\right)$.

Fitting Recommendation

- FT fittings
- Brass fittings


## Nomenclature

Part numbers are constructed from symbols that identify the style and size of the fitting. Letters identify style and material. Numbers identify size in $1 / 16$ 's of an inch.


Instrument grade tubing E

| Part Number | Color | O.D. | I.D. | Wall | Reel <br> Length <br> Feet | Working Pressure psi at $73^{\circ} \mathrm{F}$ | Min. <br> Burst <br> psi at <br> $73^{\circ} \mathrm{F}$ | Min. <br> Bend <br> Radius <br> Inches | Weight Per 100 Feet |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| -43-0100 | Natural | 1/4 | . 170 | . 040 | 100 | 120 | 625 | 1 | 1.1 |
| E-43-0500 | Natural | 1/4 | . 170 | . 040 | 500 | 120 | 625 | 1 | 1.1 |
| E-43-1000 | Natural | 1/4 | . 170 | . 040 | 1000 | 120 | 625 | 1 | 1.1 |
| EB-43-0100 | Black | 1/4 | . 170 | . 040 | 100 | 120 | 625 | 1 | 1.1 |
| EB-43-0500 | Black | 1/4 | . 170 | . 040 | 500 | 120 | 625 | 1 | 1.1 |
| EB-43-1000 | Black | 1/4 | . 170 | . 040 | 1000 | 120 | 625 | 1 | 1.1 |
| E-43-R-0100 | Red | 1/4 | . 170 | . 040 | 100 | 120 | 625 | 1 | 1.1 |
| E-43-R-0500 | Red | 1/4 | . 170 | . 040 | 500 | 120 | 625 | 1 | 1.1 |
| E-43-B-0100 | Blue | 1/4 | . 170 | . 040 | 100 | 120 | 625 | 1 | 1.1 |
| E-43-B-0500 | Blue | 1/4 | . 170 | . 040 | 500 | 120 | 625 | 1 | 1.1 |
| E-43-0-0500 | Orange | 1/4 | . 170 | . 040 | 500 | 120 | 625 | 1 | 1.1 |
| E-43-Y-0500 | Yellow | 1/4 | . 170 | . 040 | 500 | 120 | 625 | 1 | 1.1 |
| E-43-P-0500 | Purple | 1/4 | . 170 | . 040 | 500 | 120 | 625 | 1 | 1.1 |
| E-43-G-0500 | Green | 1/4 | . 170 | . 040 | 500 | 120 | 625 | 1 | 1.1 |
| E-53-0500 | Natural | 5/16 | . 187 | . 062 | 500 | 145 | 800 | 1-1/8 | 2.1 |
| EB-53-0500 | Black | 5/16 | . 187 | . 062 | 500 | 145 | 800 | 1-1/8 | 2.1 |
| E-64-0100 | Natural | 3/8 | . 250 | . 062 | 100 | 125 | 675 | 1-1/4 | 2.5 |
| E-64-0500 | Natural | 3/8 | . 250 | . 062 | 500 | 125 | 675 | 1-1/4 | 2.5 |
| EB-64-0100 | Black | 3/8 | . 250 | . 062 | 100 | 125 | 675 | 1-1/4 | 2.5 |
| EB-64-0500 | Black | 3/8 | . 250 | . 062 | 500 | 125 | 675 | 1-1/4 | 2.5 |
| E-64-R-0500 | Red | 3/8 | . 250 | . 062 | 500 | 125 | 675 | 1-1/4 | 2.5 |
| E-64-B-0500 | Blue | 3/8 | . 250 | . 062 | 500 | 125 | 675 | 1-1/4 | 2.5 |
| E-64-O-0500 | Orange | 3/8 | . 250 | . 062 | 500 | 125 | 675 | 1-1/4 | 2.5 |
| E-64-Y-0500 | Yellow | 3/8 | . 250 | . 062 | 500 | 125 | 675 | 1-1/4 | 2.5 |
| E-64-P-0500 | Purple | 3/8 | . 250 | . 062 | 500 | 125 | 675 | 1-1/4 | 2.5 |
| E-64-G-0500 | Green | 3/8 | . 250 | . 062 | 500 | 125 | 675 | 1-1/4 | 2.5 |
| E-86-0100 | Natural | 1/2 | . 375 | . 062 | 100 | 90 | 425 | 2-1/2 | 3.6 |
| EB-86-0100 | Black | 1/2 | . 375 | . 062 | 100 | 90 | 425 | 2-1/2 | 3.6 |
| E-108-0100 | Natural | 5/8 | . 500 | . 062 | 100 | 70 | 325 | 4 | 4.6 |
| EB-108-0100 | Black | 5/8 | . 500 | . 062 | Coil | 70 | 325 | 4 | 4.6 |

## Plastic tube cutter PTC

Part No. PTC-001


An easy to handle razor/edged tube cutter, closes automatically, assuring clean and square cuts.

May be used with polyethylene, polypropylene, nylon and other plastic tubing.

## How To Use

Insert plastic tube to desired length, allow tube cutter to close, then apply pressure until tube snaps off.

# Polyethylene Tubing 

## Construction \& Approvals

Flame resistant polyethylene is manufactured from a distinctively formulated compound which meets the UL94 V-2 flame classification. It also meets the flame spread, fuel contribution and smoke density requirements of the ASTM E84-81a tunnel test.

## Applications

Schrader Bellows series FRPE tubing is the preferred product for pneumatic control applications in the heating-ventilating-air conditioning-energy conservation industry. It is also suitable for use in petrochemical plants, petroleum refineries, pulp and paper mills, mines, steel mills and other industries where protection against intermittent flame and hot sparks is necessary.

## Temperature Range

Suggested operating temperature range is $-85^{\circ} \mathrm{F}$ to $+150^{\circ} \mathrm{F}\left(-65^{\circ} \mathrm{C}\right.$ to $\left.+66^{\circ} \mathrm{C}\right)$.

## Nomenclature

Order by tubing part number and name.


Flame resistant tubing FRPE

| Part No. | Color | O.D. | I.D. | Wall | Reel Length Feet | Working Pressure psi at $73^{\circ} \mathrm{F}$ | Min. Burst psi at $73^{\circ} \mathrm{F}$ | Min. <br> Bend Radius Inches | Weight <br> Per <br> 100 <br> Feet |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| FRPE2.5-0500 | Black | 5/32 | . 096 | . 030 | 500 | 180 | 900 | 1/2 | . 56 |
| FRPE4-0250 | Black | 1/4 | . 170 | . 040 | 250 | 130 | 650 | 3/4 | 1.20 |
| FRPE4-0500 | Black | 1/4 | . 170 | . 040 | 500 | 130 | 650 | 3/4 | 1.20 |
| FRPE4-1000 | Black | 1/4 | . 170 | . 040 | 1000 | 130 | 650 | 3/4 | 1.20 |
| FRPE6-0250 | Black | 3/8 | . 250 | . 062 | 250 | 180 | 900 | 1-1/2 | 2.90 |
| FRPE6-0500 | Black | 3/8 | . 250 | . 062 | 500 | 180 | 900 | 1-1/2 | 2.90 |
| FRPE8-0250 | Black | 1/2 | . 375 | . 062 | 250 | 130 | 650 | 1-3/4 | 4.00 |

## High density tubing HDPE



| HDPE-43-0250 | Black | 1/4 | . 170 | . 040 | 250 | 300 | 1200 | 1-1/2 | 1.1 |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| HDPE-43-0500 | Black | 1/4 | . 170 | . 040 | 500 | 300 | 1200 | 1-1/2 | 1.1 |
| HDPE-64-0250 | Black | 3/8 | . 250 | . 062 | 250 | 300 | 1200 | 2-1/2 | 2.5 |
| HDPE-64-0500 | Black | 3/8 | . 250 | . 062 | 500 | 300 | 1200 | 2-1/2 | 2.5 |

## Temperature Range

Suggested operating temperature range is $-80^{\circ} \mathrm{F}$ to $+175^{\circ} \mathrm{F}\left(-62^{\circ} \mathrm{C}\right.$ to $\left.+80^{\circ} \mathrm{C}\right)$.

## Nomenclature

Order by tubing part number and name.

## Advantages \& Construction

Schrader Bellows series HDPE is manufactured from high strength, high density polyethylene. This semi-rigid tubing is inherently resistant to most chemicals, less easily cut or damaged and has a higher burst pressure rating than series "E" tubing.

## Applications \& Approvals

HDPE tubing is recommended with FT fittings for maximum performance. Material meets NFS std 14 for potable water use.

## Nylon Tubing



## Advantages

Flexible nylon tubing is carefully made from high-grade, abrasion-resistant, heat-and light-stabilized nylon. Resistance to stresscracking greatly exceeds that of ordinary nylon tubing. Extremely low level water absorption.

Chemical-resistant nylon tubing has the additional benefits of better flexibility, lighter weight and resistance to flexural fatigue.

## Colors

Available in natural (NN) and black (NB). Black tubing is recommended for use outdoors and in sunlit areas.

## Temperature Range

Operating temperatures, depending upon conditions, are $-65^{\circ} \mathrm{F}$ to $+200^{\circ} \mathrm{F}\left(-54^{\circ} \mathrm{C}\right.$ to + $93^{\circ} \mathrm{C}$ ) continuous.

Fitting Recommendations

- FT fittings
- Brass fittings


## Nomenclature

Order by tubing part number and name.

## Example:



## Flexible tubing $\mathbf{N}$

| Nylon Part No. | Color | Nom. Tube O.D. | Nom. Tube I.D. | Average Wall Thick. | *Min. <br> Burst Pressure at $73^{\circ} \mathrm{F}$ psi | Min. <br> Bend <br> Radius Inches | Std. <br> Reel <br> Length <br> Feet | Std. <br> Reels <br> Per <br> Carton |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| NN-2-016 | Natural | 1/8 | . 093 | . 016 | 1000 | 1/4 | 250 | 1 |
| NB-2-016 | Black | 1/8 | . 093 | . 016 | 1000 | 1/4 | 250 | 1 |
| NN-2-031 | Natural | 1/8 | . 064 | . 031 | 2000 | 1/4 | 250 | 1 |
| NB-2-031 | Black | 1/8 | . 064 | . 031 | 2000 | 1/4 | 250 | 1 |
| NN-2.5-025 | Natural | 5/32 | . 106 | . 025 | 1200 | 1/2 | 250 | 1 |
| NB-2.5-025 | Black | 5/32 | . 106 | . 025 | 1200 | 1/2 | 250 | 1 |
| NN-3-025 | Natural | 3/16 | . 138 | . 025 | 1000 | 5/8 | 250 | 1 |
| NB-3-025 | Black | 3/16 | . 138 | . 025 | 1000 | 5/8 | 250 | 1 |
| NN-3-046 | Natural | 3/16 | . 096 | . 046 | 2000 | 7/16 | 250 | 1 |
| NB-3-046 | Black | 3/16 | . 096 | . 046 | 2000 | 7/16 | 250 | , |
| NN-4-035 | Natural | 1/4 | . 180 | . 035 | 1000 | 7/8 | 250 | 1 |
| NB-4-035 | Black | 1/4 | . 180 | . 035 | 1000 | 7/8 | 250 | 1 |
| NN-4-040 | Natural | 1/4 | . 170 | . 040 | 1250 | 7/8 | 250 | 1 |
| NB-4-040 | Black | 1/4 | . 170 | . 040 | 1250 | 7/8 | 250 | , |
| NN-4-062 | Natural | 1/4 | . 127 | . 062 | 2000 | 1/2 | 250 | 1 |
| NB-4-062 | Black | 1/4 | . 127 | . 062 | 2000 | 1/2 | 250 | 1 |
| NN-5-040 | Natural | 5/16 | . 233 | . 040 | 1250 | 1-1/8 | 250 | 1 |
| NB-5-040 | Black | 5/16 | . 233 | . 049 | 1250 | 1-1/8 | 250 | 1 |
| NN-6-050 | Natural | 3/8 | . 275 | . 050 | 1250 | 1-1/8 | 250 | 1 |
| NB-6-050 | Black | 3/8 | . 275 | . 050 | 1250 | 1-1/8 | 250 | 1 |
| NN-6-093 | Natural | 3/8 | . 190 | . 093 | 2000 | 3/4 | 250 | 1 |
| NB-6-093 | Black | 3/8 | . 190 | . 093 | 2000 | 3/4 | 250 | 1 |
| NN-8-062 | Natural | 1/2 | . 375 | . 062 | 1000 | 1-1/4 | 250 | 1 |
| NB-8-062 | Black | 1/2 | . 375 | . 062 | 1000 | 1-1/4 | 250 | 1 |
| NN-8-124 | Natural | 1/2 | . 253 | . 124 | 2000 | 1 | 250 | 1 |
| NB-8-124 | Black | 1/2 | . 253 | . 124 | 2000 | 1 | 250 | 1 |

*Suggested working pressure is $1 / 4$ of burst pressure.

## Nylon Tubing



## Advantages

Series NR semi-rigid nylon tubing offers better chemical resistance than series N , good resistance to high ambient temperature and low moisture absortion. NR has a high tensile strength which will give excellent coupling retention in high pressure, temperature and vibration environments.

## Construction

Schrader Bellows series NR tubing is manufactured from a semi-rigid nylon II material. The tubing does not contain plasticizers.

## Applications \& Approvals

NR tubing is specified for machine tool lubricating systems, marine control systems, process lines for chemicals and oils and other applications requiring a high quality nylon tube.

## Temperature Range

The recommended operating temperature range for service at rated pressures with compatible fluids is $-60^{\circ} \mathrm{F}$ to $+200^{\circ} \mathrm{F}\left(-51^{\circ} \mathrm{C}\right.$ to $+93^{\circ} \mathrm{C}$ ).

## Nomenclature

Order by tubing part number and name.


Semi-rigid high strength tubing NR

| Nylon Part No. | Color | Nom. <br> Tube <br> O.D. | Nom. <br> Tube <br> I.D. | Average Wall Thick. | *Min. <br> Burst Pressure at $73^{\circ} \mathrm{F}$ psi | Min. <br> Bend Radius Inches | Std. <br> Reel <br> Length <br> Feet | Std. <br> Reels <br> per <br> Carton |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| NNR-2-017 | Natural | 1/8 | . 091 | . 017 | 1700 | 1/2 | 500 | 1 |
| NBR-2-017 | Black | 1/8 | . 091 | . 017 | 1700 | 1/2 | 500 | 1 |
| NNR-2-026 | Natural | 1/8 | . 073 | . 026 | 2500 | 3/8 | 500 | 1 |
| NBR-2-026 | Black | 1/8 | . 073 | . 026 | 2500 | 3/8 | 500 | 1 |
| NNR-3-024 | Natural | 3/16 | . 140 | . 024 | 1700 | 3/4 | 500 | 1 |
| NBR-3-024 | Black | 3/16 | . 140 | . 024 | 1700 | 3/4 | 500 | 1 |
| NNR-3-039 | Natural | 3/16 | . 110 | . 039 | 2500 | 5/8 | 500 | 1 |
| NBR-3-039 | Black | 3/16 | . 110 | . 039 | 2500 | 5/8 | 500 | 1 |
| NNR-4-035 | Natural | 1/4 | . 180 | . 035 | 1700 | 1 | 250 | 1 |
| NBR-4-035 | Black | 1/4 | . 180 | . 035 | 1700 | 1 | 250 | 1 |
| NNR-4-050 | Natural | 1/4 | . 150 | . 050 | 2500 | 7/8 | 250 | 1 |
| NBR-4-050 | Black | 1/4 | . 150 | . 050 | 2500 | 7/8 | 250 | 1 |
| NNR-5-040 | Natural | 5/16 | . 233 | . 040 | 1700 | 1-1/2 | 250 | 1 |
| NBR-5-040 | Black | 5/16 | . 233 | . 040 | 1700 | 1-1/2 | 250 | 1 |
| NNR-6-048 | Natural | 3/8 | . 279 | . 048 | 1700 | 1-3/4 | 250 | 1 |
| NBR-6-048 | Black | 3/8 | . 279 | . 048 | 1700 | 1-3/4 | 250 | 1 |
| NNR-6-075 | Natural | 3/8 | . 225 | . 075 | 2500 | 1-1/2 | 250 | 1 |
| NBR-6-075 | Black | 3/8 | . 225 | . 075 | 2500 | 1-1/2 | 250 | 1 |
| NNR-8-062 | Natural | 1/2 | . 376 | . 062 | 1500 | 2-3/8 | 250 | 1 |
| NBR-8-062 | Black | 1/2 | . 376 | . 062 | 1500 | 2-3/8 | 250 | 1 |
| NNR-8-075 | Natural | 1/2 | . 350 | . 075 | 2200 | 2-1/2 | 250 | 1 |
| NBR-8-075 | Black | 1/2 | . 350 | . 075 | 2200 | 2-1/2 | 250 | 1 |

*Suggested working pressure is $1 / 4$ of burst pressure.

## Fitting Recommendations

- FT fittings
- Brass fittings


## Polypropylene Tubing



## Advantages

Polypropylene tubing may be used at higher temperatures and working pressures than polyethylene tubing. Resistance to hot water and hot corrosive acids is excellent. Polypropylene tubing will last many times longer than nylon tubing in hot water service.

- Acid Resistant
- High Temperature
- Medium Pressures
- Chemical Resistant
- Corrosion Resistant
- Flexible
- Dimensionally Stable


## Applications \& Approvals

Polypropylene tubing is available in white or ultra-violet resistant black. Good resistance to vegetable oils. Water absorption is less than .01\%. Excellent resistance to environmental stress cracking. Meets FDA requirements for food contact.

## Temperature Range

Suggested operating temperatures, depending upon conditions are $0^{\circ} \mathrm{F}$ to $+200^{\circ} \mathrm{F}\left(-18^{\circ} \mathrm{C}\right.$ to $\left.+93^{\circ} \mathrm{C}\right)$.

## Nomenclature

Order by tubing part number and name.


## Laboratory grade tubing PP

| Part No. | Color | $\begin{aligned} & \text { O.D. } \\ & \text { In. } \end{aligned}$ | Nom. I.D. | Wall | Coil <br> Length <br> Feet | Working Pressure at $73^{\circ} \mathrm{F}$ | Min. <br> Burst Pressure at $73^{\circ} \mathrm{F}$ | Min. <br> Bend Radius Inches |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| PP-21-1000 | White | 1/8 | . 080 | . 023 | 1000 | 350 | 1400 | 1/2 |
| PPB-21-1000 | Black | 1/8 | . 080 | . 023 | 1000 | 350 | 1400 | 1/2 |
| PP-32-0500 | White | 3/16 | . 120 | . 034 | 500 | 350 | 1400 | 3/4 |
| PPB-32-0500 | Black | 3/16 | . 120 | . 034 | 500 | 350 | 1400 | 3/4 |
| PP-43-0500 | White | 1/4 | . 170 | . 040 | 500 | 300 | 1200 | 1 |
| PPB-43-0500 | Black | 1/4 | . 170 | . 040 | 500 | 300 | 1200 | 1 |
| PP-53-0500 | White | 5/16 | . 187 | . 062 | 500 | 350 | 1400 | 1-1/4 |
| PPB-53-0500 | Black | 5/16 | . 187 | . 062 | 500 | 350 | 1400 | 1-1/4 |
| PP-64-0500 | White | 3/8 | . 250 | . 062 | 500 | 300 | 1200 | 1-1/4 |
| PPB-64-0500 | Black | 3/8 | . 250 | . 062 | 500 | 300 | 1200 | 1-1/4 |
| PP-86-0250 | White | 1/2 | . 375 | . 062 | 250 | 225 | 900 | 2-1/2 |
| PPB-86-0250 | Black | 1/2 | . 375 | . 062 | 250 | 225 | 900 | 2-1/2 |
| PP-108-0100 | White | 5/8 | . 500 | . 062 | 100 | 175 | 700 | 4 |
| PPB-108-0100 | Black | 5/8 | . 500 | . 062 | 100 | 175 | 700 | 4 |

## Fitting Recommendations

- FT fittings
- Brass fittings


## Polyurethane Tubing



## Advantages

Polyurethane tubing is a high quality, precision-made tubing used in a wide range of demanding and critical applications.

Polyether based, polyurethane tubing occupies a unique position among polymers, sharing the best properties of both rubber and plastic. Urethane exhibits the elongation and recovery characteristics of rubber and the chemical resistance associated with plastics. The tubing is tough, strong, kinkresistant and abrasion resistant, yet it's flexible and easy to assemble onto designated fittings.

- Tough
- Flexible
- Broad Temperature Range
- Eight Colors
- Abrasion Resistant
- Chemical Resistant


## Applications \& Approvals

Polyurethane tubing is used for a wide variety of applications. Typical usage includes air tools, robotics, pneumatic logic and actuation systems, analytical instrumentation, vacuum equipment, pressure measurement apparatus, semi-conductor equipment manufacturers and a variety of medical and laboratory applications.

## Temperature Range

Suggested operating temperatures, depending upon conditions are $0^{\circ} \mathrm{F}$ to $+200^{\circ} \mathrm{F}\left(-18^{\circ} \mathrm{C}\right.$ to $\left.+93^{\circ} \mathrm{C}\right)$.

## Fitting Recommendations

- Thermoplastic fittings
- Brass fittings


## Nomenclature

Order by tubing part number and name.

## Example:



## Polyether base tubing $U$

|  | Nom. <br> Tube <br> O.D. | Nom. <br> Tube <br> I.D. | Wall <br> Thick. | Working** <br> Pressure <br> (PSI) | Burst <br> Pressure <br> (PSI) | Reel <br> Length <br> Feet |
| :--- | :---: | :---: | :---: | :---: | :---: | :---: |
| Part No. |  |  |  |  |  |  |

* Colors: Clear-Blank, Black-BLK, Green-GRN, Red-RED, Yellow-YEL, Blue-BLU, Orange-ORG, Gray-GRA
** Based on a full 4:1 safety factor.


## Clear Vinyl Tubing



## Advantages

Clear vinyl tubing is made from a virgin clear PVC (polyvinyl chloride) resin, specially formulated for exceptional purity, clarity and flexibility. Clear vinyl tubing is superior or equivalent to clear vinyl tubing available from any other source.

Clear vinyl tubing is 70 durometer for soft, easy handling and bending without tubing collapse, and is crystal clear for fully visible fluid flow and excellent appearance.

## Applications \& Approvals

Formula V-1 tubing fully meets all specifications called out by the United States Food and Drug Administration (FDA) for materials in contact with food and drugs for human consumption.

## Fitting Recommendations

- Tubing sizes $42,43,53,64,86$ and 108 are made for use with FT tube fittings. A tube support should be used with this tubing for maximum fitting holding power.
- Thermoplastic fittings.
- Brass fittings


## Nomenclature

Order by tubing part number and name.

## Example:



5/8" (10/16) Tube O.D.
1/2" (8/16) Tube I.D.
Formula V-1 FDA
Approved Formulation

Clear vinyl tubing PV

|  |  |  |  | Working |  |
| :--- | :---: | :---: | :---: | :---: | :---: |
| Crystal Clear | I.D. | $0 . D$. | Wall | Pressure at |  |
| Part No. |  |  | Lendard Coil |  |  |
| PV2 Feet |  |  |  |  |  |

